

INSTALLATION INSTRUCTIONS



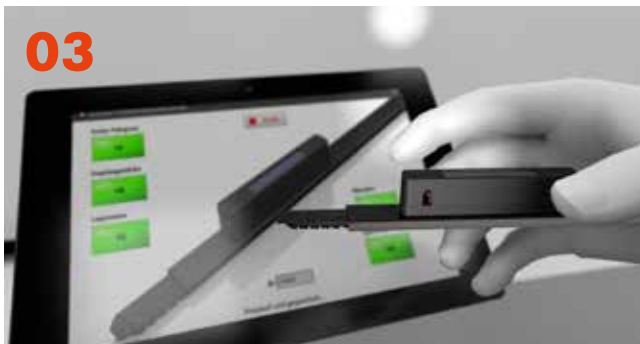
01 Frame bending

Adjust the frame bender: A cut-out of 140 mm is required for the Smarello unit. Make sure that the cut-out is on the lower leg of the frame.



02 Activation of the module

Before the module is inserted into the spacer frame, it must be activated. To do this, use a small screwdriver to push the switch in the housing opening downwards. After 10 seconds, the LED flashes if activation has been successful.



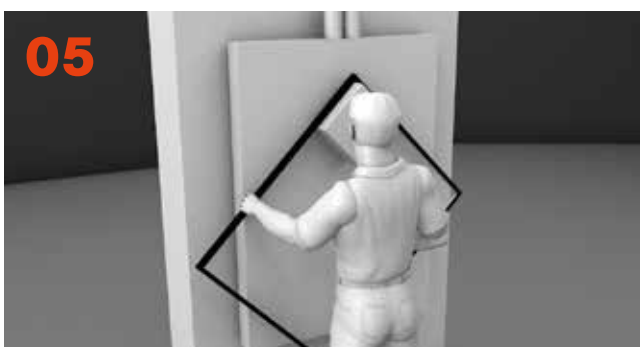
03 Function test

A PC, laptop or tablet with the Smarello program and a dongle must be provided at the frame bender. When the module flashes, please keep an eye on the screen. After about 15 seconds, all parameters should be displayed in green. The program documents the test with the ID of the module.



04 Einsetzen des Moduls in den Rahmen

Insert the Smarello unit into the frame using the frame using the longitudinal connectors.



05 Filling with desiccant / butylation

Standard procedure, as with any conventional insulating unit.



06 Connection frame with glass

The insulating glass is manufactured in the same way as the conventional insulating unit.

Important note: We recommend positioning the spacer frame with the LED on the outside of the window. Special feature for triple insulating glass: the spacer frame with the Smarello unit must be inserted in the cavity on the outside of the window.

Support: Dominic Vieth | solutions@smarello.com

Exclusively by:
EDUARD KRONENBERG GmbH
Stanz- und Kunststofftechnik
Kronenberg Allee 1 | Technologiepark Haan – NRW
42781 Haan/Rhld. | Germany
Fon +49 2104 1442-0 | Info@kronenberg-eduard.de
www.smarello.com

